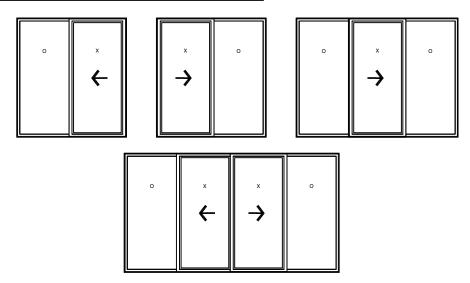


NOTE: STRUCTURAL FASTENING DETAILS DO NOT SUPERCEDE SHOP DRAWINGS AND ARE TO BE USED AS A GENERAL GUIDELINE ONLY. WHERE INTENDED INSTALLATION METHOD IS SIGNIFICANTLY DIFFERENT, PLEASE CONTACT STARLINE BEFORE YOU BEGIN WORK. SCREWS, INSTALLATION ANGLES, SHIMS ETC. ARE NOT SUPPLIED BY STARLINE UNLESS OTHERWISE STATED IN CONTRACT DOCUMENTS.



Sliding Patio Door Installation Instructions

CONFIGURATION OF -OX,XO,OXO,OXXO



INSTALLATION OF MAINFRAME -OX,XO,OXO,OXXO

- * Ensure door is installed level, square and plumb.
- * Measure diagonal to check squareness.
- * Reference Starline banner for balance of recommended door installation instructions. (i.e shimming)
- * Reference page 4 and 5 for specific configuration installation instructions.
- * On jambs fasten using roofing nails NOT screws.
- * Use head retainer clips for the head of the door, do not put any nails or screws through the top nailing flange.

INSTALLATION OF SLIDERS (shipped uninstalled) - OXXO

- * Secondary slider comes from factory w/astragal already attached.
- * Remove 2 screws securing E latch strike plate. Then remove plate.
- * Remove 3/8" screw caps from astragal.
- * Locate screws fastening meeting rail to secondary slider and loosen all screws by one turn (do not completely remove screws, only loosen them).
- * Meeting rail should now slide freely on secondary slider.
- * Insert head of secondary slider into slider pocket at head of door.
- * While simultaneously lifting meeting rail up, pivot bottom of slider into bottom slider pocket.
- * Adjust slider wheels of primary & secondary sliders until optimum location is achieved (centered vertically on door).
- * Relocate meeting rail fastening screws and ensure they are roughly centered in 3/8" access hole. If they are, then tighten all screws and reinsert 3/8" caps.
- * Reinstall strike plate and adjust in conjunction with lock/latch.

INSTALLATION OF SCREEN DOOR

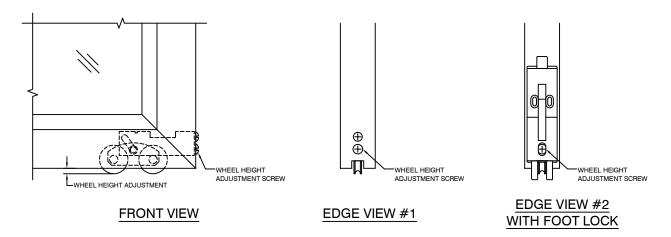
- * Install both screen doors by first inserting into header screen pocket (screen with meeting rail should be on right side).
- * To assist in the install, you may use a putty knife to retract and lift the lower wheel assembly over the screen track pocket.
- * Once installed adjust accordingly. Adjustment screws are located on the side /bottom of screen door.
- * Once the door is adjusted, top wheels should be adjusted with light tension to avoid rocking.



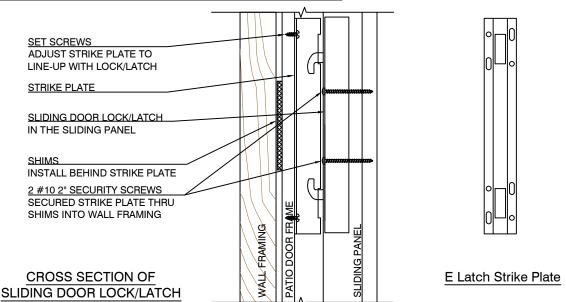
8500 SERIES ADJUSTMENTS

1. WHEEL ASSEMBLY ADJUSTMENTS

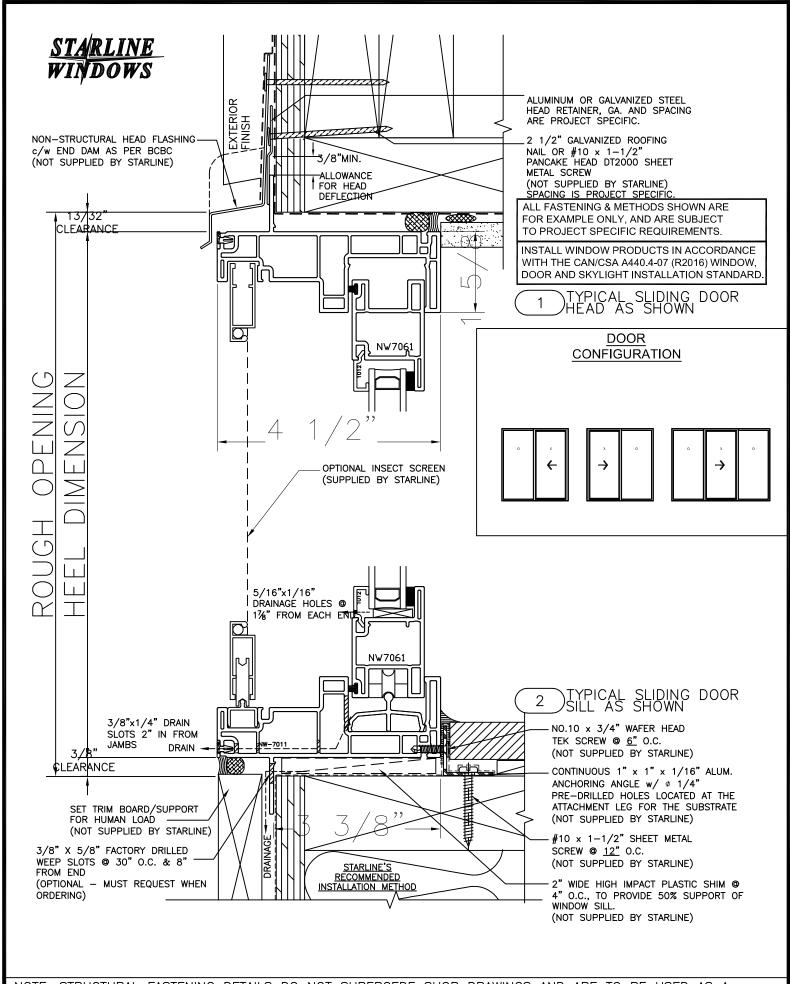
- * Use a #2 Phillips or #2 Robertson screwdriver to turn adjustment screw.
- * To raise panel, turn wheel adjustment screw clockwise.
- * To lower panel, turn wheel adjustment screw counter-clockwise.
- * Adjust panels to maintain even sightline.
- * Raise panel enough so that the foot lock doesn't bottom out and door panel slides freely on track and is square to the jamb. Optimally, panel should be centered vertically.



2. STRIKE PLATE AND LOCK ADJUSTMENTS



FOR CONTINUED HIGH PERFORMANCE - KEEP TRACK CLEAN OF ANY DEBRIS. USE A MILD SOAP AND WARM WATER SOLUTION FOR CLEANING. AVOID USING ABRASIVE CLEANERS OR MATERIALS.



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